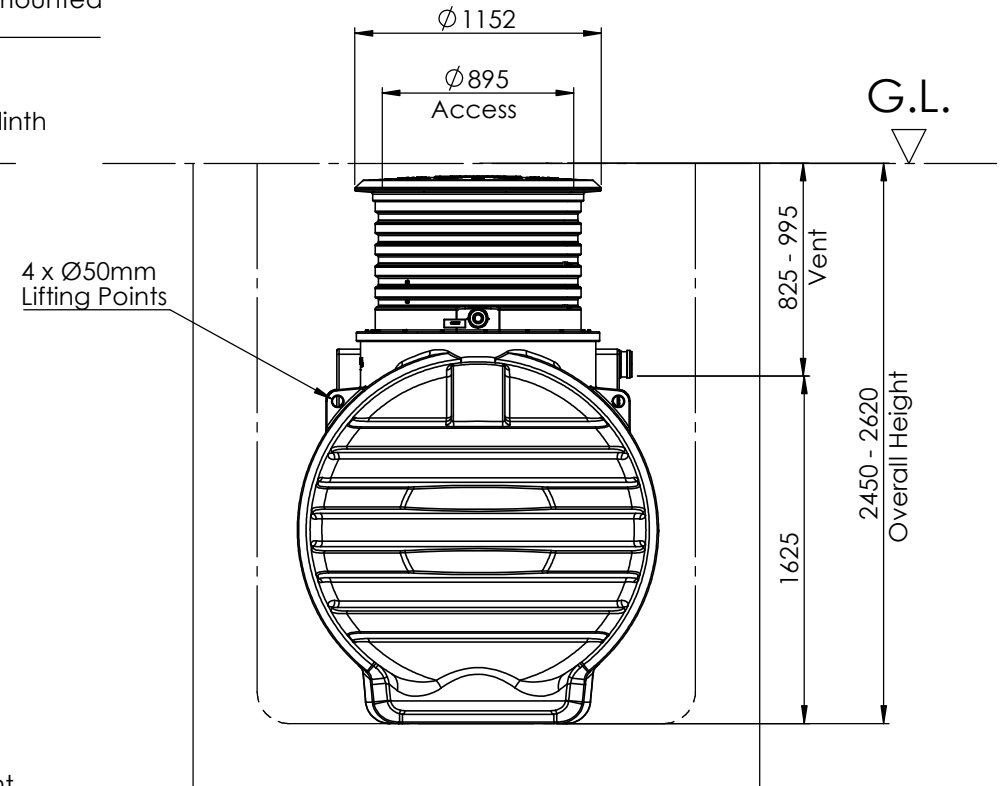
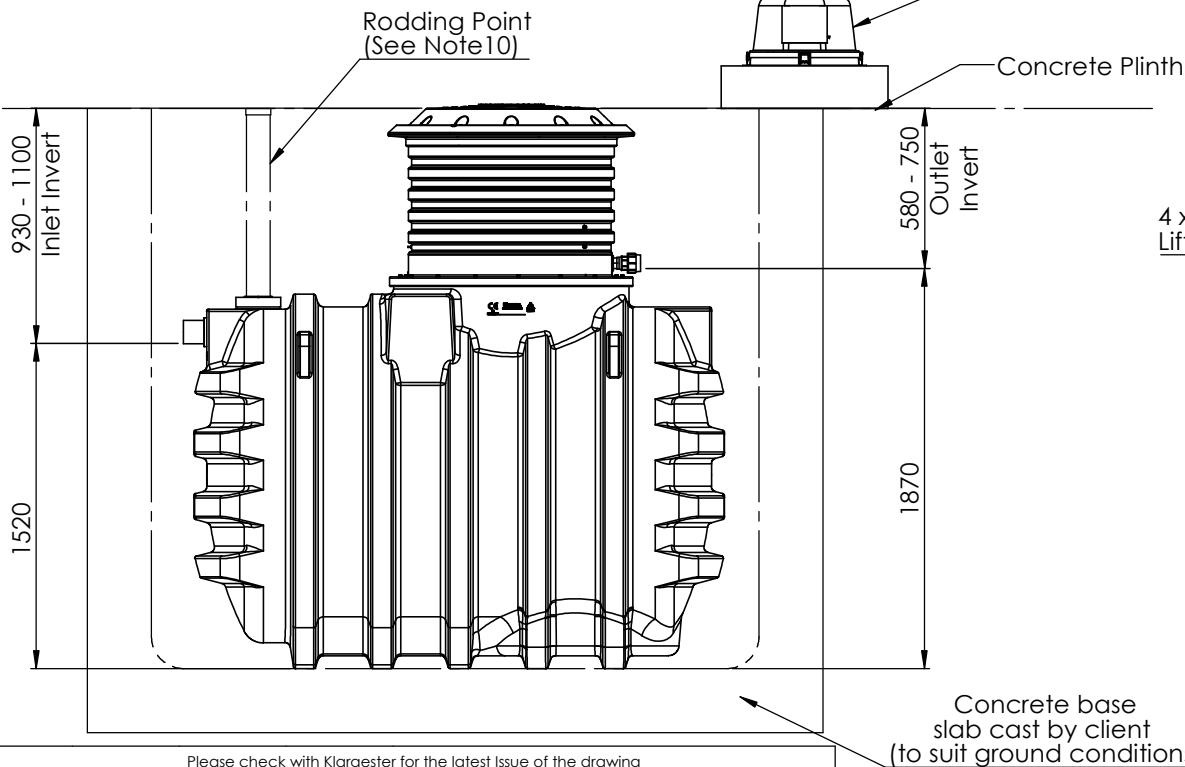


Notes :

1. Inlet is Ø110mm. Suitable reducers should be used to step down from bigger pipework. Supplied by others.
2. Outlet is Ø50mm outside diameter MDPE compression fitting.
3. Units invert is adjustable by trimming external riser to required height. Selection of correct invert is key and must be suitable for drainage and ground levels on site.
4. Ext neck kit available for deeper inverts up to a maximum invert of 1400 mm. See extension neck drawing for assembly details.
5. It is important to read and understand installation operation and maintenance guidelines before attempting to install this unit.
6. Vent pipe connection is supplied but vent runs and stacks are supplied by others.
7. Air hose for tank internals is supplied with blower housing and is run through the vent.
8. Cable for outlet pump is run through the vent.
9. Tank Weight (Empty) - 210 kg
10. Rodding point supplied by others. This needs to be finished at ground level. Standard 4" (Ø110 mm) drainage pipe and cap supplied by others.



Please check with Klargestor for the latest Issue of the drawing

Issue	Date	Drawn By	Approved By	Description
05	30/06/2025	D.Musvaburi	D.M	ECN 2214 - Capping the Ø200 stilling pipe on BioTec+
04	14/04/2025	D.Musvaburi	D.M	ECN 2170 - Adaptor added

LN Number :

Finish :

Weight :

Modelled By :

Tolerance (unless stated) :

Thickness :

Surface Area : m²

Material :

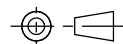
Drawing : DS1480P

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BioTec+ 3 IPS Sales Drawing

All Dimensions In mm

Scale: Do Not Scale



Third Angle Projection

A:\Wastewater\Engineering\Drawing Data\02 - Sales Drawings\DS\DS - 14\DS1480P

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