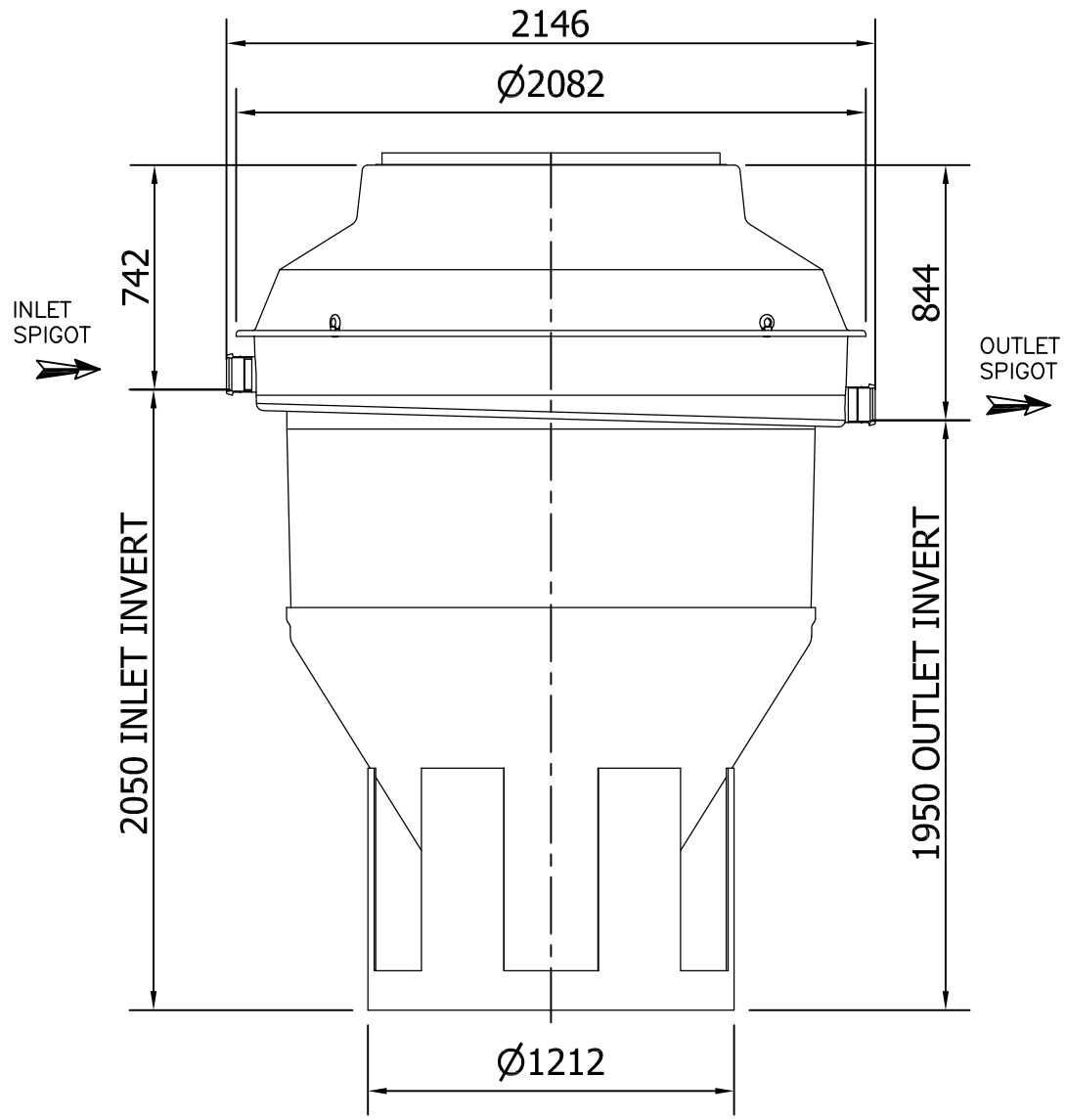

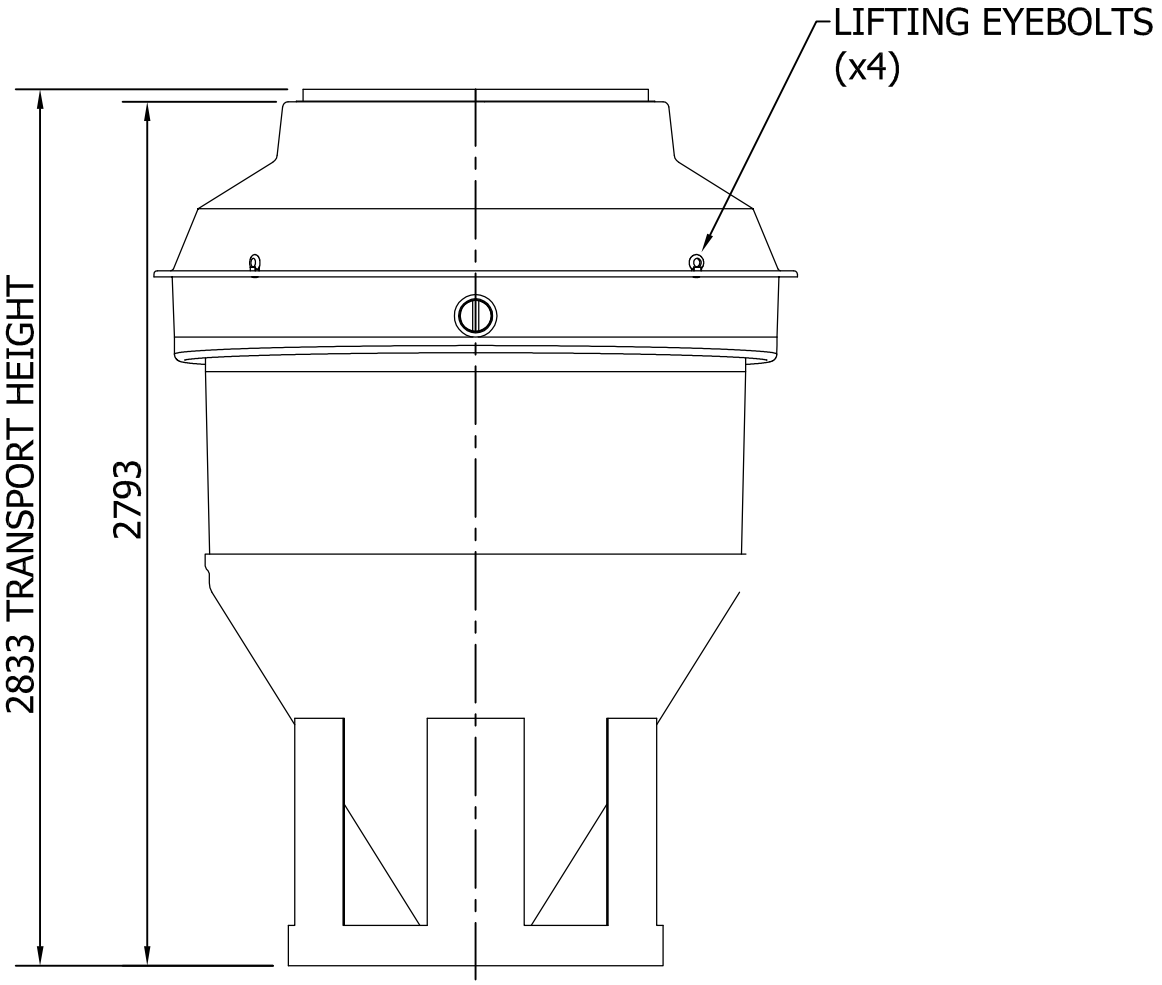

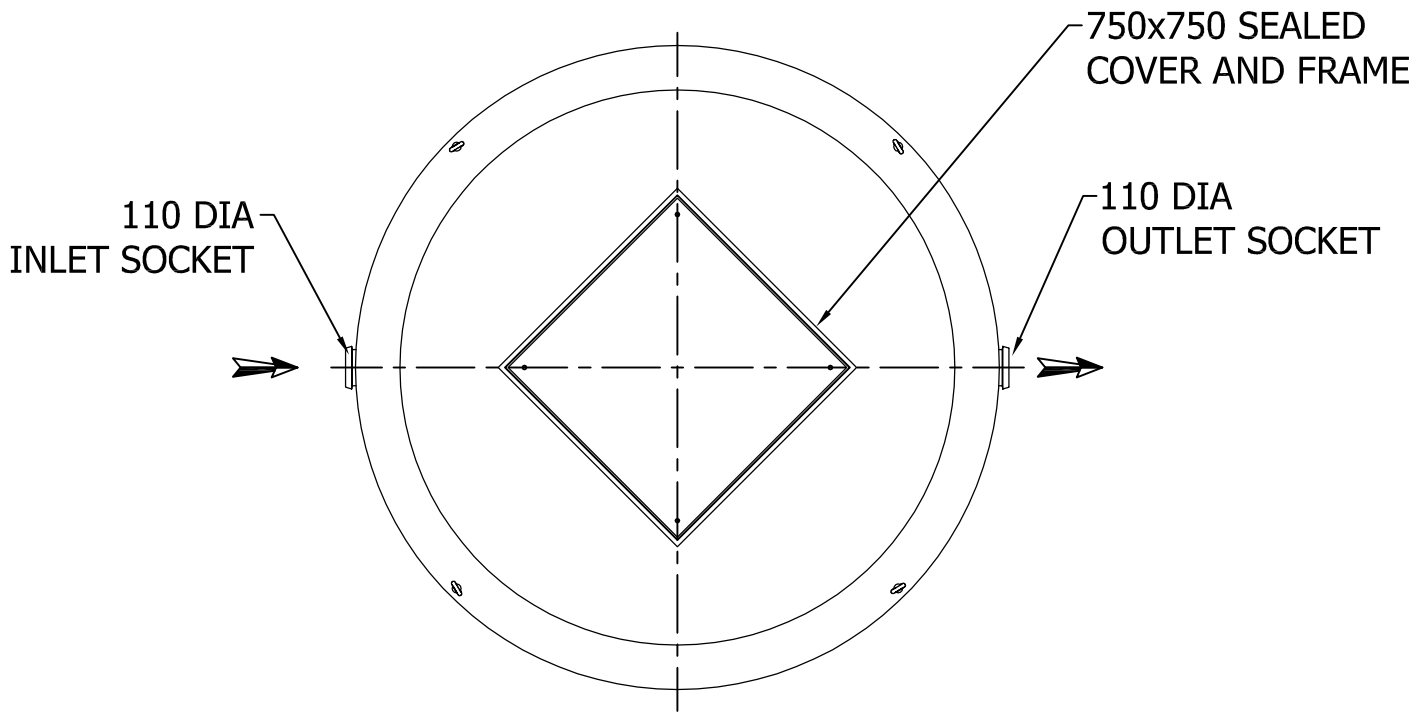

IMPORTANT INVERT LEVEL NOTE (RIBBED TANKS ONLY!):
The inlet and outlet Invert Level(IL) shown on this drawing is to internals of the shell unless otherwise stated.
For Invert level to the outside of the shell ribs, see the conversion below:
Ø1.0m, 1.2m, 1.5m, 1.8m, 2.5m IL+50mm ('X')
Ø3.0m,4.0m IL+75mm ('X')

TANKS SUPPLIED WITH LOOSE SHAFTS DO NOT COME SUPPLIED WITH A FIXING KIT.
THIS IS THE RESPONSIBILITY OF THE SITE CONTRACTOR.

conder ENVIRONMENTAL SOLUTIONS

1ST ANGLE PROJECTION

REV.	DATE	BY	CHKD.	APPD.	DESCRIPTION
1	23.03.09	RU	PB	RP	ISSUED FOR INFORMATION

A3

DO NOT SCALE
IF IN DOUBT ASK
ALL DIMENSIONS IN MM

GENERAL TOLERANCES (unless noted otherwise)

GRP	LINEAR	± 5mm	ANGLE	±0.5°
FABRICATED		± 2mm		±0.2°
MACHINED		± 0.5mm		±0.1°

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TITLE

ASP20
SEWAGE TREATMENT PLANT

DRAWN BY	CHKD.	APPD.	SCALE	DRAWING No.	REVISION
RU	PB	RP	NTS	ASP20 SALES	1
DATE 23.03.09	DATE 23.03.09	DATE 23.03.09			