



Place neck ring on tank and mark round outside.



Using a jigsaw cut around the line to make a hole.



Make sure the neck ring fits in hole



Remove the neck ring, run a bead of silicone around hole on tank.



Place neck ring in tank, Using 6 stainless self tapping screws, screw neck ring into tank. Screw location marked by dimples in the neck ring.



Fit lid.